

LFX LFW LF1 V6 MANIFOLD INSULATOR GUIDE



This is to be used as a guide only to assist with the later model SIDI variants. For comprehensive instructions refer to our other instructions as shown [here](#) as the process is largely the same.

1.

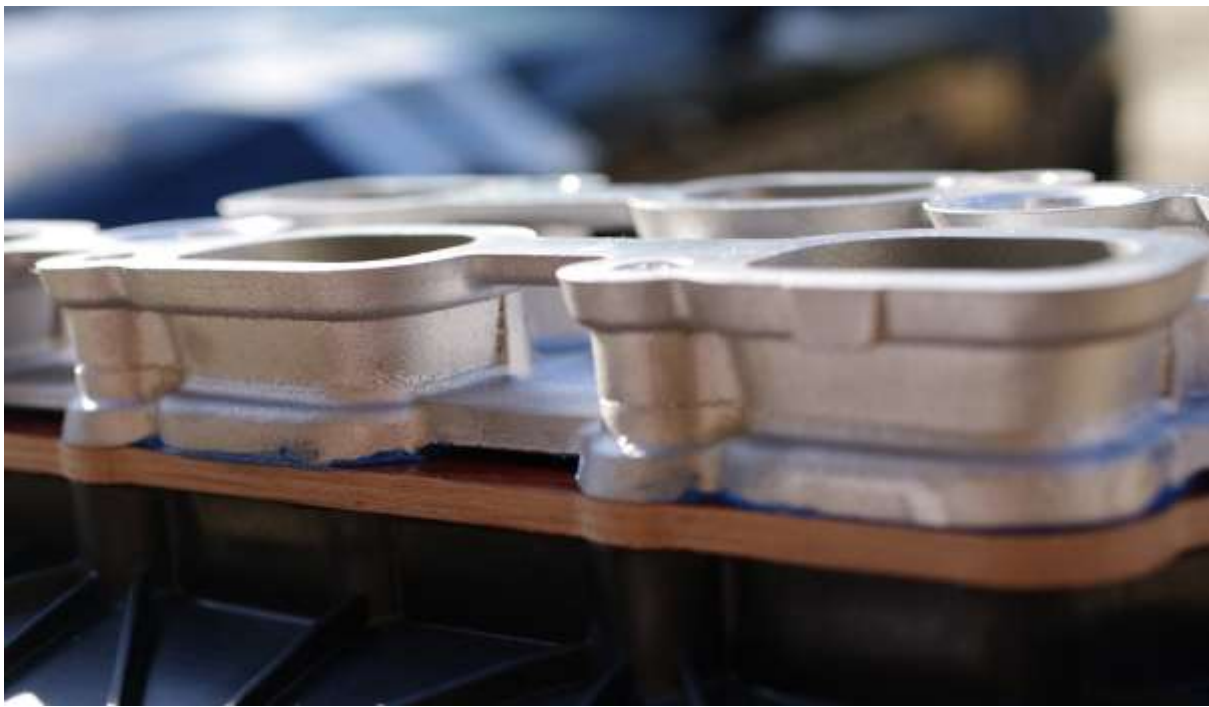
Below is a layout of the Manifold Insulators & disassembled Manifold.



2.

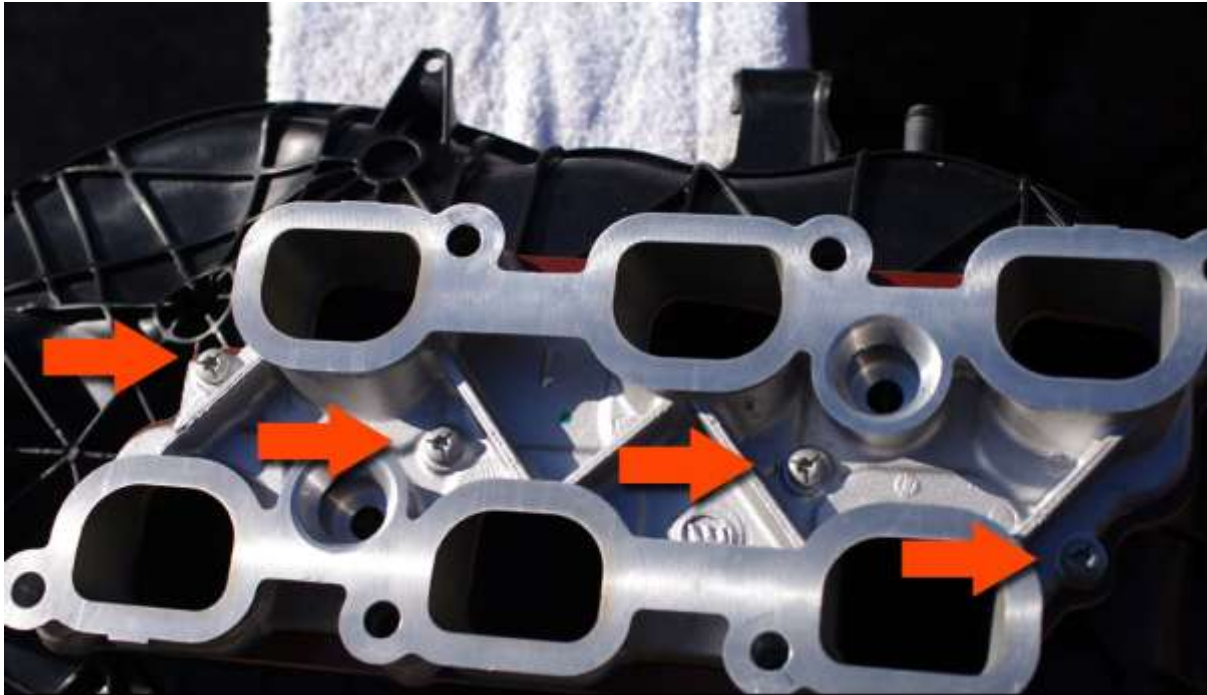
The Manifold Insulator fits between the two manifold cut outs as shown in the pictures below.





3.

These bolts need to be replaced with the bolt pack supplied in the kit. The 25MM Insulator & 12MM Insulator require bolts however the 6.35MM do not require additional bolts.



The engine covers cannot be retained on when using the 25MM Insulators and to have these fitted on a Holden Commodore requires trimming of the engine cowl (at the back of the engine bay). We do not recommend using the 25MM Insulator in conjunction with an Over the Radiator (OTR) Cold Air Induction as fitting is much more difficult however it can still be fitted.

Notes:

- 1) Provision for dowel holes in the manifold insulator may need to be drilled out.
- 2) For insulators 12mm or greater, the 4 factory fasteners that retain the bottom aluminium plate are to be discarded and not replaced